

## FLUOROSILICONE 70

SPECIFICATION - ASTM D2000 M2HK606 A19 FE31 EO36		Test	Spec	ASTM Method
<b>Original Properties</b>				
Hardness, shore A	68	70+/-5		D 2240
Tensile, strength, MPa	7.6	6		D 412
Elongation, %	285	150		D 412
<b>Heat Ageing, 70 hrs at 225°C</b>				<b>D 573</b>
Hardness Change, max, points	+1	-5/+10		
Tensile Change, max, %	-25	-25		
Elongation Change, max, %	-15	-25		
<b>Compression Set, Method B</b>				<b>D 395</b>
22 hrs at 175 deg c, max, %	6	40		
<b>Fuel C Resistance, 70 hrs at 23°C</b>				<b>D 471</b>
Hardness change, max points	-2	-		
Tensile Change, max, %	-6	-		
Elongation Change, max, %	+4	-		
Volume Change, max, %	+9	-		
<b>IRM 903 Oil Resistance, 70 hrs at 150°C</b>				<b>D 471</b>
Hardness change, max points	-2	-		
Tensile Change, max, %	-26	-		
Elongation Change, max, %	-6	-		
Volume Change, max, %	+10	-		
<b>Low Temperature Brittleness</b>				<b>D 471</b>
Tests after 3 mins at -55°C	pass	NONBRITTLE		
TR10	-56.3			

Compression Set = 70 hours at 100 C = 5%

Density is Specific Gravity = 1.46+/-0.03

Temperature ranges -60°C to +200°C

The above data is obtained through our own laboratory testing on slabs and buttons and als D2137